



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3189-1
Job Sheet 185959



Part No: D3189-1

Job Qty: 12 ea

Part Name: Chaffing Shield



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D3189 REV D, D412-664-243 REV F IPP B 05.08.22 No longer made in-house KJ/JLM IPP Rev:C 06-03-24 Rolling Now made in House JLM IPP Rev:D 07-04-16 As per Rev B JLM IPP Rev:E 11.05.11 now made on waterjet DD verf:JLM IPP REV:F 14.02.12 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		11/28/18	0.03	0.45	Waterjet - Flow		SC 18/11/16
103	QC	12 pcs		11/28/18	0.00	0.00	QC2 Waterjet-4		SC 18/11/16
105	QC	12 pcs		11/28/18	0.00	0.00	QC8		38
110	Small Fab	12 pcs		11/28/18	0.00	0.94	Small Fab-3		DAS 9-89 SB 18/11/16
120	QC	12 pcs		11/28/18	0.00	0.00	QC5		38
124	HandFinish	12 pcs		11/28/18	0.00	0.73	HandFinish4		18/12/13
127	QC	12 pcs		11/28/18	0.00	0.00	QC3		38
130	Packaging	12 pcs		11/28/18	0.00	0.00	Packaging3-1		AB 18-12-11
140	QC21-SA	12 Ea		11/28/18	0.00	0.00	QC21		DAS 21 9-89 DEC 11 2018

Part Op 100 - 1-Cut as per Dwg

Descriptions: 110 - 1- Roll as per Dwg D3189

124 - APPLY A THIN LAYER OF PROSEAL 890 TO CONCAVE SURFACE. (REF: AS PER DWG D412-664-243 (NOTE

15) A/R PROSEAL 890 BATCH: 138976 E+ 6/19

130 - LOCATION : LG051

~~START 18/12/13~~ ~~FINISH 18/12/16~~

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S24GA	304/316 .025 Sheet	3.8400 sf (.32 ea)	100-Waterjet - Flow - 1	5020 564

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S24GA	4	42	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		QTV Effective : _____		MRB (QSI042) Approval	
Container No: S128538 Part: D3189 - 1 Job No: 185959 Serial No/Batch: S128538 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/16/18				Disposition	
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
CATEGORY					
Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : _____					

